



**Installing an EFILive
Custom Operating System &
Using the 2/3 bar features
of EFILive V7**

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Introduction

This tutorial assumes you are running the latest release of version 7.2.3 of the EFILive Tuning Tool software.

The Custom Operating Systems supplied by EFILive are provided “as is” without warranty of any kind. Please take all reasonable caution when using the extended features of EFILive’s Custom Operating Systems.

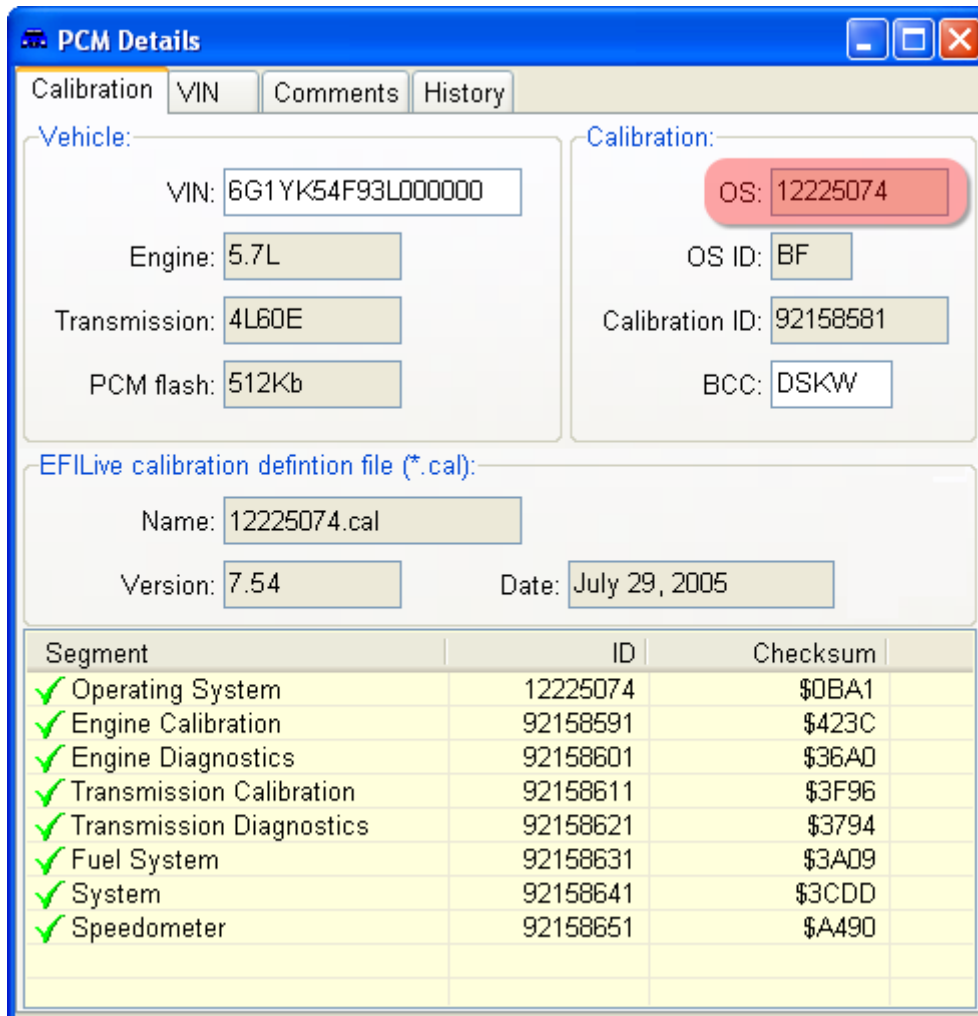
You may return your PCM to its GM factory condition at any time, by reflashing a stock GM Operating System and calibration over the top of any EFILive Custom Operating System.

Upgrading to an EFILive Custom Operating System

Step 1

Upload and save to a *.tun file, the current tune from the PCM (or open a *.tun file copy of your PCM) and note the Operating System number.

You will need this *.tun to restore the PCM's calibrations after installing an EFILive Custom Operating system.



PCM Details

Calibration VIN Comments History

Vehicle:

VIN: 6G1YK54F93L000000

Engine: 5.7L

Transmission: 4L60E

PCM flash: 512Kb

Calibration:

OS: 12225074

OS ID: BF

Calibration ID: 92158581

BCC: DSKW

EFILive calibration definition file (*.cal):

Name: 12225074.cal

Version: 7.54

Date: July 29, 2005

Segment	ID	Checksum
✓ Operating System	12225074	\$0BA1
✓ Engine Calibration	92158591	\$423C
✓ Engine Diagnostics	92158601	\$36A0
✓ Transmission Calibration	92158611	\$3F96
✓ Transmission Diagnostics	92158621	\$3794
✓ Fuel System	92158631	\$3A09
✓ System	92158641	\$3CDD
✓ Speedometer	92158651	\$A490

Step2

Using the table on the next page, find the EFILive Custom Operating System that matches your PCM's current Operating System number.

The **xx** at the end of each filename may be 01, 02, 03, ... ,99 and indicates the version number and feature-set of the EFILive Custom Operating System.

EFILive Custom Operating System version numbers contain the following features:

Version	Feature Set
01	<ul style="list-style-type: none">• Dual spark map speed density enabled.
02	<ul style="list-style-type: none">• Dual spark map speed density enabled.• Valet option.
03	<ul style="list-style-type: none">• Dual spark map speed density enabled.• Valet option.• 2 and 3-bar forced induction enabled, but will still work on 1-bar systems.• Open-Loop, RPM/MAP based fuel control. (on selected operating systems)

If your Operating System is not listed (i.e.1999 and 2000 model years), you may use one of the 2001, 2002 Operating Systems. Unfortunately, it is not possible to upgrade your calibrations to the new Operating System. If you upgrade the PCM to a later year, you will need to re-tune your PCM for that Operating System.

Note: The listed year in the table below refers to the year the PCM operating system was first released and then the various revisions of the first release, not the model-year of the vehicle. Eg, 12202088 was the first release for 2001, 12225074 was the last.

EFILive Custom Operating Systems

GM Stock Operating System	EFILive Custom Operating System
2001	
12202088	012500xx
92111922	012500xx
12208322	012700xx
12225074	012900xx
2002	
12209203	020100xx
12212156	020200xx
12221588	020300xx
12593358	020400xx
2003	
12585318	031100xx
12577216	031300xx
12579405	031500xx
12585318	031700xx
12593058	031900xx
2004	
12509967	040300xx
12583506	040800xx
12587604	041100xx
12588804	041200xx
12591347	041300xx
12592433	041400xx
12585950	040729xx
12587603	040730xx
12592425	040731xx
2005	
12592618	051200xx
12593555	051300xx

Step 3

Open the *.tun file from the above list that matches the EFILive Custom Operating System to which you want to upgrade, then perform a full reflash of that *.tun file into the PCM.

When the full reflash is finished, the PCM will be left in **dead poll** that prevents the engine being started.

Step 4

Open the *.tun file that you saved in step 1. It contains the PCM's calibrations from before the EFILive Custom Operating System was installed. Perform a calibration only reflash of that *.tun file.

At this stage, the PCM is capable of starting and running your engine. However, don't get too excited just yet, there are a few more steps that must be completed.

Step 5

Read the PCM again and save the results in a new *.tun file – use the menu option **File->Save as...**

Step 6

IMPORTANT

Open the first segment in the Navigator, called **EFILive Custom Calibrations**, and confirm that the values look “sane”.

GM sometimes fills blank areas of the flash chip's memory with zeros and sometimes with ones. That can alter the default settings of the parameters in the **EFILive Custom Calibrations** segment.

You must change these values to “sane” values. The values that you select now are just initial settings; you will be able to fine-tune them later.

Go through the entire list of **EFILive Custom Calibrations** parameters and set them to the following:

- **{A0000}** Forced Octane Scaler: Disabled
- **{A0001}** Forced Octane Scaler Percentage: 100%
- **{A0002}** Octane Scaler Limiter: 100%
- **{A0011}** PCM Input #1 Function: Not used
- **{A0012}** Valet Mode Speed Limit with ETC: Max Setting
- **{A0013}** Valet Mode Speed Limit non ETC: Max Setting

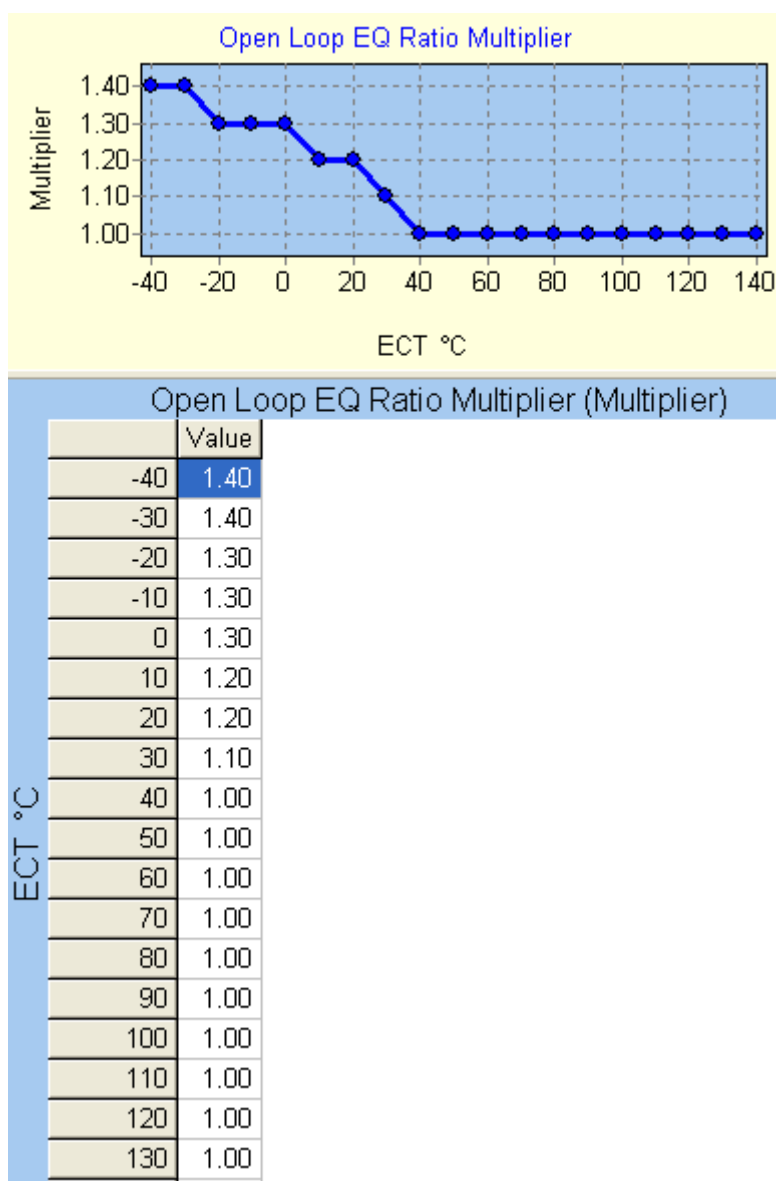
{A0008} Open Loop ECT Commanded Fuel Multiplier

This calibration is a multiplier for the values in the new **{B3647}** and **{B3649}** Commanded Fuel vs RPM calibrations; it adjusts the commanded fuel values based on coolant temperature.

The values shown are just an example

IMPORTANT

You must at least fill this table with 1.00, if this is set to 0.00 the engine will not run, if it is set too high the engine will run very rich. Setting this to 1.00 means no additional enrichment will be added from this table. You may find that you don't ever need to alter any of these from 1.00.



{A0009} Boost VE calibration – part 1

Depending on the PCM's default memory configuration (zeros or ones), this calibration may be set to all zeros or all maximum values.

Copy the last column from the **{B0101}** VE calibration into the first column of the boost VE map.

Do this by highlighting the last column (105kPa) in the **{B0101}** VE calibration, then select menu option: **Edit->Copy**, then in the **{A0009}** Boost VE calibration, select the top left cell (at 400rpm, 105kPa) and select the menu option **Edit->Paste**.

kPa {link: SAE.MAP}				
90	95	100	105	
658	1.7193	1.7729	1.7729	
344	1.7879	1.8414	1.8414	
104	1.8467	1.8828	1.8828	
594	1.8955	1.9316	1.9316	
781	1.8996	1.9213	1.9213	
096	1.9195	1.9293	1.9293	
697	1.9934	2.0172	2.0172	
029	2.0268	2.0506	2.0506	
768	2.0988	2.1209	2.1209	
574	2.2789	2.3004	2.3004	
621	2.3893	2.4166	2.4166	
621	2.3893	2.4166	2.4166	
836	2.4297	2.4758	2.4758	
836	2.4297	2.4758	2.4758	
836	2.4297	2.4758	2.4758	
836	2.4297	2.4758	2.4758	
836	2.4297	2.4758	2.4758	
836	2.4297	2.4758	2.4758	
836	2.4297	2.4758	2.4758	
836	2.4297	2.4758	2.4758	
836	2.4297	2.4758	2.4758	

**{B0101} Normal
VE table**

kPa {link: SAE.MAP}					
	105	115	125	1	
400	1.7729	0.0000	0.0000	0.00	
800	1.8414	0.0000	0.0000	0.00	
1200	1.8828	0.0000	0.0000	0.00	
1600	1.9316	0.0000	0.0000	0.00	
2000	1.9213	0.0000	0.0000	0.00	
2400	1.9293	0.0000	0.0000	0.00	
2800	2.0172	0.0000	0.0000	0.00	
3200	2.0506	0.0000	0.0000	0.00	
3600	2.1209	0.0000	0.0000	0.00	
4000	2.3004	0.0000	0.0000	0.00	
4400	2.4166	0.0000	0.0000	0.00	
4800	2.4166	0.0000	0.0000	0.00	
5200	2.4758	0.0000	0.0000	0.00	
5600	2.4758	0.0000	0.0000	0.00	
6000	2.4758	0.0000	0.0000	0.00	
6400	2.4758	0.0000	0.0000	0.00	
6800	2.4758	0.0000	0.0000	0.00	
7200	2.4758	0.0000	0.0000	0.00	
7600	2.4758	0.0000	0.0000	0.00	
8000	2.4758	0.0000	0.0000	0.00	

**{A0009} Boost
VE table**

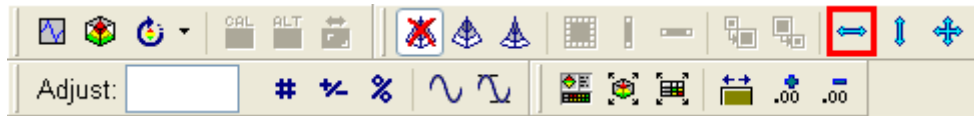
Page 16 has further explanations on how to set up for boosted applications.

{A0009} Boost VE calibration – part 2

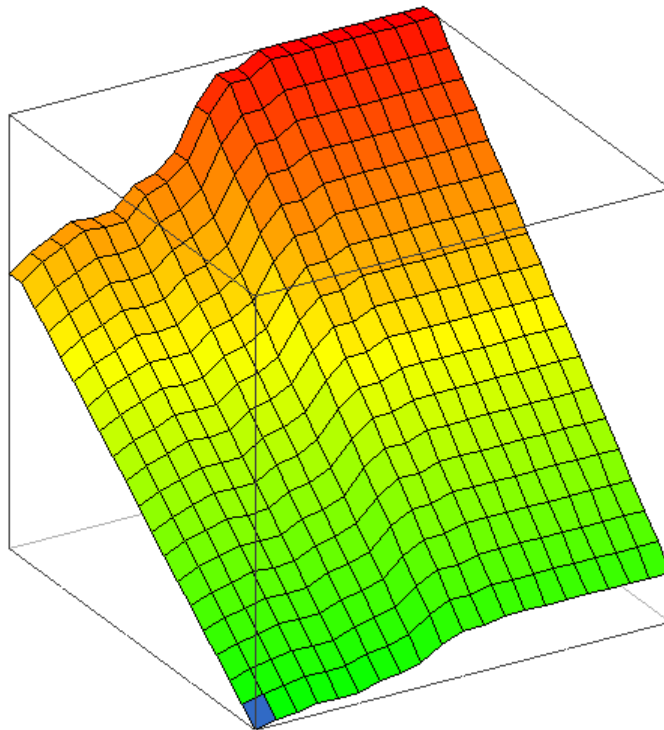
Paste the same values into the last column of the **{A0009}** Boost VE calibration by selecting the top cell of the last column and selecting menu option **Edit->Paste**.

Then, with the last column of cells still selected, increase their value by 300%. To do that, enter the value 300 into the **Adjust** text box and click the [%] button.

Now select the entire table by clicking the upper-left, blank, grey cell then select the left to right linear-fill toolbar button (shown in the red square).



That will fill the entire table with values from 105kPa to 285kPa like the map below. This should only be considered as a preliminary boost VE map.



{A0010} Boost timing calibration

Fill this table with zeros for now. To set the entire table to zero, select the entire table by clicking the upper-left, blank, grey cell. Enter zero into the **Adjust** text box and click the [#] button.

Remember, the values in this calibration will be **subtracted** from the final timing value.

This calibration works in conjunction with **{B5956}** Coolant Temp Spark Multiplier, which must have a value of 1.00 wherever you want boost retard active.

Page 16 has further explanations on how to set up for boosted applications.

{A0014} Intake air temperature VE multiplier

Fill this table with 1.00 for starters.

To set the entire table to 1.00, select the entire table by clicking the upper-left, blank, grey cell. Enter 1.00 into the **Adjust** text box and click the [#] button.

The purpose of this table is to allow the PCM to adjust the commanded fuel by multiplying the VE table values based on the intake temperature. As an example, if your VE table has been mapped with an intake temperature around 70°F (25°C) then you may find once the intake temperature rises to say 122°F (50°C) then the actual AFRs at which the engine is running, may not match what they were when the intake temp was cooler.

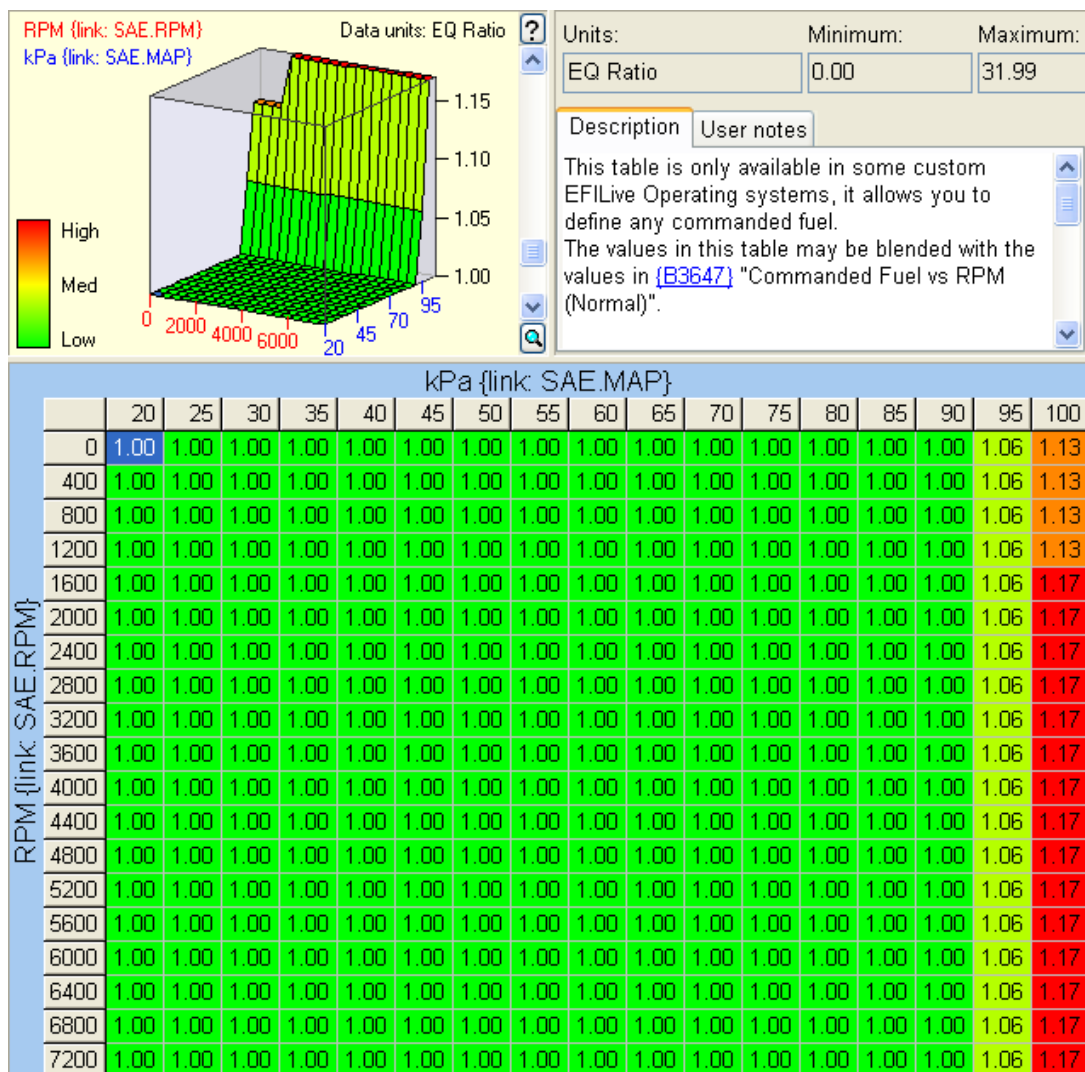
To determine the amount you need to multiply the VE table by you can use the following example as a guide.

At 70°F (25°C), full throttle, the commanded AFR is 13.0:1 and the measured AFR is 13.0:1 so no correction is needed in this case the table will have 1.00, then at 122°F (50°C) the commanded AFR will still be 13.0:1 but the measured AFR might now be 13.65:1, which is an error of 5% so you need to multiply the VE table numbers by 5%. In this example you would enter in 1.05 into the IAT cell closest to 122°F (50°C). If it were 10% out, you enter in 1.10.

This table should only be used once the VE table has been fully mapped at a stable intake temperature. You may never need to alter this table, in which case please leave all the values at 1.00

{B3647} Commanded Fuel vs RPM (Normal) and {B3649} Commanded Fuel vs RPM (Ethanol)

In some Custom Operating Systems the {B3647} and {B3649} Commanded Fuel vs RPM calibrations have been changed from GM's ECT vs MAP to EFILive's RPM vs MAP. This gives you total control over the commanded fuel for all MAP, RPM and fuel types. As a starting point, you should configure the data, *in both tables*, similar to what is shown below.



IMPORTANT

To control the fuelling exclusively via this calibration, you must also configure:

Engine->Fuel->Trim.

- {B4205} Closed Loop Temp Enable: Set to max setting

Engine->Fuel->O2->Parameters.

- {B4108} STFT Idle Enable: Disable

In EFILive's 2 and 3-bar Operating Systems, power enrichment (PE) mode can be prevented all the way up to full boost. If you are using the **{B3647}** and **{B3649}** Commanded Fuel vs RPM calibrations as shown above, then there is no need for PE mode below 100kPa. Above 100kPa, the PCM will continue to command the value in the rightmost column of the **{B3647}** and **{B3649}** Commanded Fuel vs RPM calibrations. You could then have PE mode activate at say, 150kPa to command a richer AFR.

Page 16 has further explanations on how to set up for boosted applications.

In this table the PCM will average the values between cells, this means in this table the commanded fuel between 95kPa and 100kPa will be somewhere between 13.8:1 AFR and 12.5:1 AFR (*AFR values shown, NOT EQ Ratio*).

IMPORTANT

You have now completed the EFILive Custom Operating System upgrade.

Save the tune in a new *.tun file – use the menu option **File->Save as...** which will automatically increment a sequence number on the end of the file name. Each time you alter the calibration use **File->Save as...** That way you create a sequenced history of changes, through which you can backtrack should something go wrong.

This *.tun file will become your “base calibration” for the upgraded Operating System. Always keep a copy of this file in case you need to restore your PCM to its initial Custom Operating System state. Preferably, make a backup of it onto a CD and store it in a safe place

Wiring your PCM for valet mode

Valet mode is available in Custom Operating Systems from version 02 onwards.

To activate Valet mode, wire in a **hidden** switch that commands the PCM to use a configurable, lower vehicle speed setting for fuel cut-off (or ETC close).

If you wish to use valet mode as an RPM based cut only then set the Valet mode speed limiters to the maximum value.

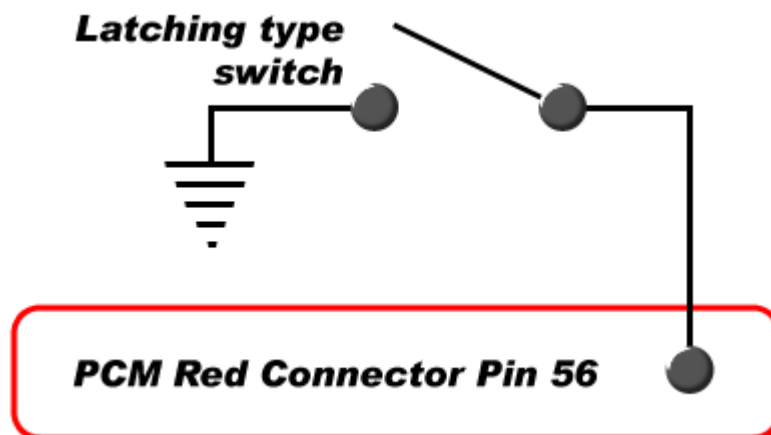
CAUTION

The Valet mode RPM limiting uses fuel cut-off to limit the engine RPM, it does not use spark cut. It is not recommended you hold the engine on the RPM fuel cut for very long as the engine can run lean and damage the engine itself and/or catalytic converters, use it sensibly.

The Valet mode must be activated in the calibration before the switch will have any effect.

Set:

- **{A0011}** PCM Input #1 Function: Valet Mode
- **{A0012}** Valet Mode Speed Limit with ETC: Desired speed limit
- **{A0013}** Valet Mode Speed Limit non ETC: Desired speed limit
- **{B3324}** Valet Mode RPM Upper Limit: Desired RPM upper limit
- **{B3325}** Valet Mode RPM Lower Limit: Desired RPM lower limit



2 and 3-bar boost is available in some Custom Operating Systems from version 03 onwards.

When the key is on but the engine is not running, the MAP sensor reads the barometric air pressure, usually 101kPa (14.7psi). When tuning in high altitude areas it is worthwhile reading the MAP values (using EFILive's Scan Tool) at key-on with the standard 1-bar sensor to obtain the barometric pressure at the current altitude.

Engine Diagnostics->MAP->Parameters

- These values will get the MAP scaler's value close to what it needs to be, you will then need to adjust it (by small amounts) until the MAP sensor reads the same barometric pressure that your standard 1-bar sensor was reading at key-on, engine-off.

Change {C5501} MAP Rationality Test RPM High (RPM) to 2000RPM.

Going MAFless

When fitting a 2 or 3-bar MAP sensor you must disable the MAF sensor. It is possible to leave the MAF sensor in place. This will need to be done on the 85mm MAF as the Intake Temp Sensor is located in the MAF housing. Alternatively, you could relocate the IAT using an older style IAT sensor. Even with the MAF still in place, the PCM must be forced to ignore the MAF signal.

To disable the MAF sensor:

Set the **Engine Diagnostics->Engine Diagnostics->MAF->Parameters:**

- **{C2901}** MAF High Frequency Fail 1: 1Hz
- **{C2902}** MAF High Frequency Fail 2: 1Hz
If calibration {C2902} is not available in the operating system that you are using, then ignore this step.
- **{C2903}** MAF High Frequency Fail Limit: 1
- **{C2907}** MAF Test Min Engine Speed: 300 RPM
- **{C2908}** MAF Test Min Run Time: 0.1 seconds

Set the **Engine Diagnostics->Engine DTC processing Enablers:**

- P0101 'C' Non Emissions
- P0102 'C' Non Emissions
- P0103 'C' Non Emissions

Set the **Engine Diagnostics->Engine DTC MIL Enablers:**

- P0101 'No MIL'
- P0102 'No MIL'
- P0103 'No MIL'

When going MAFless and/or boosted on vehicles with Electronic Throttle Control, you will most likely need to increase **{C6101}** ETC Predicted Airflow, by significant amounts to stop the PCM going into reduced power mode.

Set the

Transmission Diagnostics->Transmission DTC Fault Max Pressure Enablers

- P0101 'No'
- P0102 'No'
- P0103 'No'

Set the **Transmission Diagnostics->Transmission Failsafe Enablers:**

- Set all airflow related enablers to 'No' to prevent the transmission from going into failsafe mode due to the MAF being disabled.

Barometer Compensation

To prevent the PCM from learning barometric offsets while in boost, set the following calibrations.

Engine Calibration->Barometer->Parameters:

- **{B0301}** Min RPM for Barometer Update: 1200 RPM
- **{B0302}** Max RPM for Barometer Update: 2000 RPM
(or before high boost levels)

If you do not expect to experience any significant changes in elevation, (i.e. barometric pressure) then set these values very high (like 7800 PRM) so the PCM will never perform barometric compensation.

Boost VE Table

The boost VE table **MUST** be populated with some valid numbers before you run the engine into boost. A good starting point is to copy the last 105kPa (31inHg) column into the first column of the **{A0009}** Boost VE table (which is described on pages 7 and 8 of this document).

To be safe, put larger than expected values in here, remember it's better to run too rich on the first dyno run than to run too lean, which can damage the engine.

It is very important you never leave any cells at zero or set any cells to zero. If you do, the PCM will command ZERO fuel at those points, resulting in a dangerously lean condition.

See also the **{A0010}** Boost Timing table brief on page 8 of this document.

Running in 'semi' Open Loop

EFILive has re-designed the PCM's Operating System to allow the **{B3647}** and **{B3649}** Commanded Fuel vs RPM calibrations to be used as the commanded fuel tables. If you use this table to control fuelling, there is no need for PE mode. In operating systems with this new table, the standard Open Loop table **{B3605}** is no longer available.

You can define any commanded fuel for any given RPM and MAP. When the engine's fuelling is based on this new table, you must ensure the PCM will never go into full closed loop operation or this table will be ignored by PCM.

The new **{B3647}** and **{B3649}** Commanded Fuel vs RPM calibrations have also been changed so that whenever an EQ Ratio of 1.00 (AFR 14.63) is commanded, the PCM will enter a semi closed-loop state. In that state the O2 sensors will be used for fuel trimming with STFT correction, useful for idle or part throttle. If any other EQ Ratio is commanded then the PCM will be in full open-loop operation with no O2 feedback and no STFT control.

That means you can command 13.5:1 AFR at part throttle or idle if you wish, or even 15.5:1 AFR at part throttle for greater fuel economy, in this state the O2 sensors will be ignored.

Remember to check what units this table is displaying. Do not enter values like 14.63 into a table that is displaying EQ Ratio. Likewise, entering a value of 1.00 into a table displaying AFR will result in a commanded AFR of 1:1.

To always use the new **{B3647}** and **{B3649}** Commanded Fuel vs RPM calibrations:

IMPORTANT

Engine->Fuel->Trim.

- **{B4205}** Closed Loop Temp Enable: Set to max setting.

Engine->Fuel->O2->Parameters.

- **{B3801}** Long Term Fuel Trim Correction: Disable

Note: Long Term Fuel Trims will not work when using the new {B3647} and {B3649} calibrations.

Several other STFT values may require adjustment:

- **{B4101}** Closed Loop Idle Vehicle Speed
- **{B4102}** Closed Loop Idle Vehicle Speed Hyst
- **{B4103}** Closed Loop Idle Throttle Position
- **{B4104}** Closed Loop Idle Throttle Position Hyst
- **{B4108}** STFT Idle Disable

Boost and Spark

If you observe significant spark retardation as you pass through 110-115 kPa MAP, the likely culprit will be torque management. You can confirm that by logging the PID {GM.EST_TRQ_DMA}.

To prevent the torque management subsystem removing spark timing, change the following calibrations:

Engine Calibration->Torque Limiting:

- {B1902} Torque Loss from Spark Retard: Set to all zeros.

Engine Calibration->Torque Limiting->Parameters:

- {B6619} Max Torque, Trans Input Shaft: Maximum value.
- {B6620} Max Torque, Trans Output Shaft: Maximum value.

Boost and Commanded Fuel

Look again the new **{B3647}** and **{B3649}** Commanded Fuel vs RPM Calibrations, you will notice the MAP kPa values only go up to 100kPa, so what about boost? If the MAP is above 100kPa then the PCM will use the value at 100kPa for any boost level. If you need richer values above 100kPa, one of two methods may be used.

Method 1:

Increase the **{A0009}** Boost VE calibration values until the desired AFR is achieved. Doing this will mean the increased values in the **{A0009}** Boost VE calibration will no longer reflect the true VE of the engine. However, the increased values will force the PCM to add more fuel to keep up with the VE calibration's increased airflow.

Method 2:

Enable PE mode for the boost level at which you want to richen the AFR.

This can be done using parameter **{B3613}** PE MAP Threshold. Also, please make sure that all other PE mode parameters are within a normal range so that PE mode can become active. Some factory calibrations have PE mode disabled.

This method gives you more control over the fuel mixtures as you can define the commanded fuel based on RPM once in PE Mode. You must be careful (if you are using PE mode to define your boost enrichment) that the PCM does not drop out of PE mode. If it does, the PCM will revert to the commanded fuel in the **{B3647}** and **{B3649}** Commanded Fuel vs RPM Calibrations.

Logging boost levels (Manifold Absolute Pressure) in the Scan Tool must be performed with the PID **{SAE.MAP}**, the PID **{GM.MAP}** does not display boost correctly.

One final note on the **{B3647}** and **{B3649}** Commanded Fuel vs RPM calibrations, you also need to use the new **{A0008}** Open Loop ECT Commanded Fuel Multiplier calibration to compensate for cold running conditions. See page 6 of this document for further details.