Fueling Control States Combustion Control Path Owners

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Fueling/Control States

The following slides contain descriptions of the various Fueling Control States / Combustion Control Path Owners used primarily on Cummins Heavy Duty Automotive Engines built starting in January 2004.

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- Prior to 2007 engines (Core 1 software) these were referred to as Fueling Control States
- For 2007 and later engines (Core 2 software) these are referred to as Combustion Control Path Owners
- The current value indicates the current winning governor or controlling limit.

Fueling/Control States

Can be used to troubleshoot performance complaints

- May show derates and "unusual" behavior
- Calterm Names
 - FSFNFLST (pre-EGR Core 1)
 - FUELING_CONTROL_STATE (EGR Core 1)
 - COMBUSTION_CONTROL_PATH_OWNER (2007 AND LATER Core 2)

- Most values exist in all generations of engines but some only apply to a certain generation
- Differences between engine geneartions are highlighted on the slides
- Some of these do not have detailed information but for the most part those will not be seen on Heavy Duty engines

Fueling/Control States

States

- 1 JCOMM Torque State
 - Engine Torque has been limited or altered by an external device (typically a transmission)

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- Typically see this condition with an automated manual (Autoshift, SureShift, Ultrashift, Ultrashift Plus) or a fully automatic transmission at shift points
- 2 JCOMM Speed State
 - Engine Speed has been limited or altered by an external device (typically transmission)
 - Typically see this condition with an automated manual (Autoshift, SureShift, Ultrashift, Ultrashift Plus) or a fully automatic transmission at shift points
- 3 Progressive Shift Speed (Not used since 2004)
- 4 PTO state (PTO Governor is controlling the engine)
- 5 User Command State (Not used since 2004)
 - Indicated that fueling was being overriden

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- States
 - 6 Limp Home Torque
 - Accelerator Pedal problems have forced control system into Limp Home state
 - Torque is limited but enough torque should be available to "limp" the vehicle to a repair shop or off the roadway
 - 7 ASG Governor State
 - Variable Speed Governor must be selected
 - Typically seen during part load/part throttle condition leading up to max throttle conditions
 - 8 4-D (Automotive) Governor State
 - Typically seen during part load/part throttle condition leading up to max throttle conditions
 - Note: On some products at full load, fueling state will fluctuate between 8 and 19 (Maximum throttle)
 - 9 Cruise Control State
 - Cruise control is active and cruise control is the winning governor
 - Other governors can be the winner even though Cruise is active

States

- 10 Road Speed Governor State
 - Road Speed is being limited by Max Road Speed Trim or one of several road speed limiters (i.e. Gear Down Protection, Driver Reward)

- A max vehicle speed must be set as a parameter in INSITE
- 11 Low Speed Governor State
 - This is the normal state at idle condition, may be seen while motoring
- 12 High Speed Governor State
 - This is the normal state at high speed conditions (typically fueling is being reduced when on HSG)
 - Engine will typically go on HSG state approximately 100-200 rpm below rated speed
 - Prematurely hitting HSG state can be an indication of other issues (acceleration noise control, etc)

- States
 - 13 Torque Derate Override (Not used since 2004)
 - 14 Low Gear State (Not used since 2004)
 - 15 Altitude Derate (2004) Turbo Overspeed (2007 and later)

- Fueling is limited to a set value less than maximum fueling
- Can be caused by high altitude operation

- States
 - 16 AFC (Air / Fuel Command) Derate (2004)
 - OFC (Oxygen Fuel Control) Derate (2007 and later)
 - Fuel limited for amount of intake air
 - Not enough boost for commanded fueling
 - Too much boost for commanded fueling
 - Inoperable wastegates
 - Typically seen very briefly on an acceleration (Pre 2007 Only)
 - Extended periods of time in AFC derate are an indication of other issues (ex: recent issues on midrange injectors) (Pre 2007 Only)
 - For 2010 and later a few seconds of OFC is normal during hard accelerations
 - 17 Acceleration Noise Control
 - Fueling/Torque is being limited in order to reduce drive by noise
 - 18 Engine Protection Speed Derate
 - Engine Protection System is asking for speed derate due to a malfunction

States

- 19 Maximum Throttle (2004) / Torque Curve (2007 and later) State
 - Normal state for maximum throttle/max load condition (on torque curve)
- 20 JCOMM Torque Derate
 - Data Link device (i.e Automated Manual Transmission, ABS, Traction Control) has asked for a torque derate
- 21 Out of Gear Torque Limit
 - Vehicle speed is above RSG limit and driver is attempting to shift gears
 - Provides just enough torque (200 ft lb) to allow engine speed to change in order to complete gear change
 - Road Speed Governor will also be disabled for a short period of time
 - Typically seen while going down a grade

States

- 22 Cranking State
 - Normal State during cranking of the engine
 - Some engines have a 'jump start' portion of the cranking state
 - If the engine doesn't start after so many seconds of cranking, commanded fueling is increased to assist in starting
- 23 Fuel Override
 - Used by Natural Gas Engines to override fueling
- 24 Braking State
 - Normal state during active braking (retarder) condition (0 commanded fueling)
- 25 Engine Overspeed
 - Control system has detected that engine speed is above the overspeed limit
 - Typically 2450 RPM on an ISX
- 26 Stop State
 - Normal state once engine has shutdown (0 rpm)

- States
 - 27 Shutdown State
 - Engine has been shutoff but still reading RPM
 - Should switch to 26 when engine speed reads 0 RPM
 - 28 FSS Specific Derate
 - Fuel System Specific controlled derate Fuel System software has detected a fuel system specific malfunction

- 29 EPD Torque Limit
 - Torque Derate due to an active engine protection fault (low oil pressure, etc.)
- 30 ASG Application State (Not used since 2004)
- 31 Alternate Torque State (Not used since 2004)
- 32 MS Override State (Not used since 2004)

- States
 - 33 Engine Start Oil Limit
 - · Prevents reving of engine until oil pressure has built up
 - 34 PTO Torque Limit
 - PTO Governor is limiting engine torque based on PTO Torque Limit set in INSITE

- PTO will ramp engine speed down at a rate of 250 RPM/sec by controlling torque
- 35 Torque Control State (Not used since 2004)
- 36 Powertrain Protection Derate
 - Powertrain protection is active and causing a derate
 - This can be normal for some applications with Allison automatic transmissions (requested by Allison)
 - Inadvertently turning on powertrain protection and/or incorrect PTP settings can cause problem

- States
 - 37, 38, 39 Top 2 Transmission Shift States (2004 only)
 - These states will be seen during a Top 2 up or downshift
 - Cummins does not support Top 2 transmissions in 2007 and later products
 - 40 No Derate State (Not used since 2004)
 - 41 Anti Theft
 - Anti Theft algorithm is active
 - 42 Partial Throttle State (Not used since 2004)

- States
 - 43 SS Ambient Derate State (Not used since 2004)
 - 44 Transient Coolant Derate State (Not used since 2004)

- 45 Vehicle Acceleration Management
 - Not typically used in North America HD applications
 - Vehicle acceleration is being limited
 - Commonly used to decrease noise or fuel consumption

- States
 - 46 Air Density Limit
 - Derate to protect the turbocharger from excessive temperatures and turbocharger speed, typically due to high altitudes
 - Now tracked via Fault Code 1963 when > 10% Fueling derate (Pre 2010)
 - In 2010 and later products FC 2346 (No Lamp) will indicate if this happens for long durations
 - 47 Chi Fuel Limit (2007 and later could also indicate a torque limit)
 - Max allowed fuel for the CHI state you are in
 - CHI state is determined based on air density and operating mode
 - 48 Turbo Fueling Control (TFC) Derate
 - Fueling and torque is limited due to turbo overspeed
 - Turbo speed must be above the limit for 1 second
 - Derate will be active for 10 seconds following turbo speed falling below limit

- States
 - 49 Gross Fuel Override
 - 50 CHM Torque Limit
 - 51 JCOMM PTP Derate
 - J1939 device has asked for powertrain protection
 - 52 Auxliary NDot (2004) Limp Home Speed Limit (2007 and later)
 - Limp Home occurs when accelerator pedal has failed
 - End of 2004 states
 - States 53 to 78 are new for 2007

- States
 - 53 Dyno Operations
 - Vehicle is being tested on a Dyno
 - 54 VSS Diagnostics
 - Vehicle Speed Signal Lost or Tamper faults are active
 - 55 ESCC
 - Engine Speed Cruise Control (Industrial applications only)
 - 56 WPD (Cold Idle Adjust)
 - If engine coolant temp is below one of two thresholds engine speed is raised to one of two calibrated settings.

States

- 57 TSD
 - Turbo Speed Derate
- 58 EWP (Engine Warmup Protection)
 - Disables accelerator pedal torque request in order to give time for oil pressure to build up and thus prevent damage to the engine.

- Time limit is based on coolant temp, colder the coolant the longer the delay
- 59 JCOMM Speed Limit
 - J1939 device has requested an engine speed limit
- 60 Auxiliary Ndot
 - An auxiliary device is providing governor control
 - Typically seen on firetrucks

- States
 - 61 Fast Idle Warmup (Midrange Only)
 - Engine speed has been raised to quickly warm up the engine
 - 62 Fast Idle Warmup Ramp (Midrange Only)
 - Fast Idle Warmup is ramping up engine speed
 - 63 Alternator Failure Warning
 - This feature has detected low battery voltage and has increased engine speed in order to increase alternator output
 - 64 Not Used
 - 65 Hot Idle Adjustment (New for 2010 and later)
 - Raises idle speed if the engine is hot in order to cool the engine

- States
 - 66 Regen
 - DPF Regen in progress
 - 2007 engines idle speed is increased to 1100 RPM
 - 2010 and 2013 engines idle speed is increased to 900 RPM

- 67 RTD (PowerGen Only)
- 68 IRD (PowerGen Only)
- 69 Load Based Speed Control
 - Feature is limiting engine speed in order to decrease drive by noise
 - Feature is also used to increase fuel economy
 - Effectively lowers the HSG limit

- States
 - 70 XSC Auxiliary Speed Control (Industrial Applications Only)
 - 71 XPC Auxiliary Pressure Control (Industrial Applications Only)
 - 72 CACLK (New for 2013)
 - 73 Torque Rate Limiting
 - Torque is limited to allow slack in driveline to be taken up
 - 74 On Board Diagnostics
 - 75 JCOMM MEO (Momentary Engine speed Override)
 - J1939 transmission is overriding engine speed

- States
 - 76 Fueling Surge Limit
 - 77 Customer Power Limiter

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- PowerGen Only
- 78 ESM Xwire
 - Chrysler products only

- States
 - States 79 512 are new for 2010 and later
 - 79 JCOMM Max LSI
 - Automated Manual Transmission is in gear during a mobile regen
 - LSI will be upper bounded based on a calibration setting
 - Should only be seen on a 2010 engine, if seen on 2013 engine then a calibration is set incorrectly
 - 80 Hybrid Power
 - Used for Hybrid vehicles only
 - 81 Light Duty Interface
 - Light Duty Applications Only
 - 82 AC LSI
 - Air Conditioning is affecting Low Speed Governor

- States
 - 83 ACI Torque Limit
 - Accelerator Interlock is limiting torque (busses only)

- 84 RS
 - Unknown what this is!
- 85 Hybrid Speed
 - Used only on Hybrid vehicles
- 86 Not Used
- 87 JCOMM LSI
 - J1939 device is controlling Low Speed Governor

- States
 - 88 JCOMM Headway Torque Limit
 - Adaptive Cruise Control Torque device is limiting torque in order to reduce vehicle speed

- 89 Cold Ambient Limit
 - Engine speed is limited due to cold ambient temperatures
- 90 JCOMM PTO
 - A J1939 PTO device is in control
- 91 Inducement
 - Engine torque, engine speed, and / or vehicle speed are being limited due to extremely low DEF level or a malfunction with the emissions system

- States
 - 92 DTC
 - J1939 device is controlling engine due to a Diagnostic Trouble Code

- 93 MCA Auxiliary Shutoff
 - Machine Control Agent Auxiliary device has commanded shutdown
- 94 Not Used
- 95 Mobile PTO (Used on Chrysler vehicles)
- 96 SWD
 - System Watchdog (low level software) is in control
- 97 Not Used

- States
 - States 98 107 are new for 2013
 - 98 Hybrid LSI Hybrid vehicle only
 - 99 Hybrid HSI Hybrid vehicle only
 - 100 Hybrid Power Manager Hybrid vehicle only

- 101 Accelerator Based Torque Min Torque
- 102 Antitheft Lockout
 - Antitheft feature has control of the control system

- States
 - 103 MCAHB Min Torque Hybrid only
 - 104 Frequency Throttle PowerGen Only
 - 105 User Selected Fuel Economy Not used in North America

- 106 Transmission Parameter Idle Adjust
 - Gear Ratio based idle speed (Not used in North America)
- 107 Interactive Vehicle Control Module Hybrid Only

- States
 - 202 IDD (2007 and later)
 - Idle Ramp Down Industrial Only
 - 256 FSS Torque Derate
 - Fuel system has asked for a torque derate due to a malfunction

- 514 EPD Fuel Temp (2007 Only)
- Questions? Contact Russ Poling Sr in HDD Controls